Technical Information TI 322P/00/en

# Pressure Transmitter cerabar M PMP 46 cerabar M PMP 48

Overload resistant pressure transmitter with diaphragm seal and analogue, Smart or PROFIBUS-PA electronics





















### **Applications**

The Cerabar M transmitter measures the gauge and absolute pressure of gases, vapours and liquids and can be used in all areas of industry.

Installation and process conditions often make the use of diaphragm seals necessary. Endress+Hauser offers you the following:

- PMP 46: diaphragm seals for hygienic applications
- PMP 48: diaphragm seals with threaded boss, separator, flange or flange with extension



### **Features and Benefits**

- Accuracy
  - Linearity better than 0.2% of set span
  - Adjustable measuring range with TD 10:1
  - Long-term stability better than 0.1%
- Piezoresistive metal sensor with metal diaphragm for measuring ranges up to 400 bar (6000 psi).
- Electronics
  - Analogue: cost effective version with short response time especially for fast processes
  - Smart: intelligent with versatile operating procedures via HART protocol
- PROFIBUS-PA: tried and tested for digital communications
- Housing

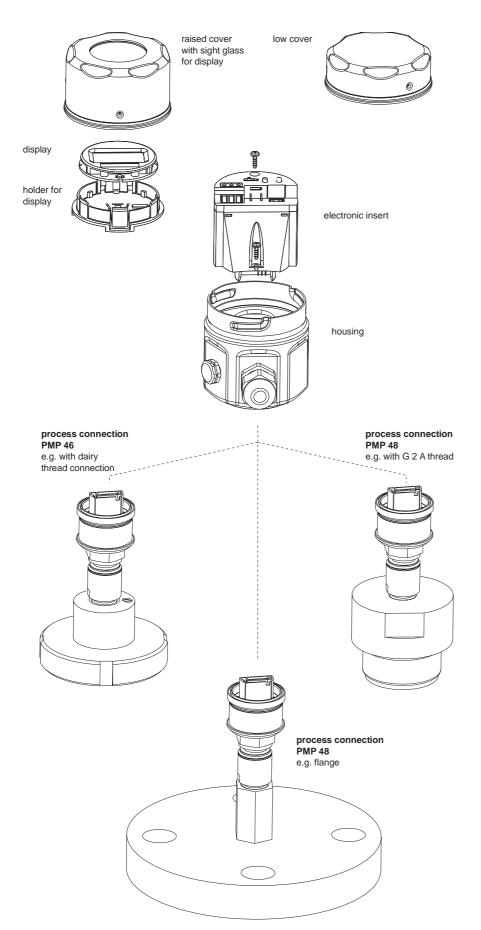
With its stainless steel housing and no dead volume, the Cerabar M fulfils all the special hygienic requirements of the food and pharmaceutical industries. The polyester-epoxy coated aluminium housing has proven itself well in the process industry.

Process connections
 All customary thread versions,
 hygienic connections and flanges available.



Construction	Diaphragm seal	Connection	Page/Version	Standard	Nominal width	Pressure range	Instrument type
Hygienic applications	Diaphragm seal	Groove nut	Page 21	DIN 11851	DN 32, DN 40, DN 50	max. 40 bar (600 psi)	PMP 46
			Page 23	SMS	11/2", 2"		
			Page 23	RJT	1½", 2"		
			Page 23	ISS	1½", 2"	-	
		Clamping bracket	Page 24	Varivent	Type N		
			Page 22	Clamp	11/2", 2", 3"	_	
		Flange	Page 24	DRD	D = 65 mm	-	
	Pipe diaphragm seal	Thread adapter	Page 21	DIN 11851	DN 25, DN 40, DN 50		
		Clamping bracket	Page 22	Clamp	34", 1", 1½", 2"		
Threaded boss	Diaphragm seal	G	Page 27	DIN ISO 228/1	G 1 G 1½ G 2	max. 400 bar (6000 psi)	PMP 48
		NPT	Page 27	ANSI B1.20.1	1 NPT 1½ NPT 2 NPT		
Threaded boss with separator	Diaphragm seal	G	Page 28	EN 837	G ½	max. 160 bar (2300 psi)	
		NPT	Page 28	ANSI B1.20.1	½ NPT		
Flange	Diaphragm seal	DIN flange	Page 29	DIN 2501	DN 25 DN 50 DN 80	max. 400 bar (6000 psi)	
		ANSI flange	Page 30	ANSI B.16.5	1", 2", 3", 4"		
Flange with extension	Diaphragm seal	DIN flange	Page 29	DIN 2501	DN 50 DN 80		
		ANSI flange	Page 30	ANSI B.16.5	2", 3", 4"	_	

### Instrument Configuration of Cerabar M with Stainless Steel Housing



### Housings

The stainless steel housing of Cerabar M is especially remarkable due to its chemical resistance and hygienic properties. Having no dead volume and being condensation-tight with a surface roughness of Ra  $\leq$  0,8  $\mu m$ , it is easy to clean and thereby ideal for the food and pharmaceutical industry.

The aluminium housing has proven its ruggedness and has become a standard in many industries such as chemicals, papermaking, power generation, water and wastewater treatment.

- Ingress protection
  - IP 65 with Harting plug (Han7D),
  - IP 66/Nema 4X as standard or
  - IP 68/Nema 6P with 5 m (16.4 ft) assembled cable with pressure compensation or plug M 12x1. This version is recommended for very moist applications (e.g. wet vessel walls or pipes).
- Optional connection with
  - cable gland M 20x1.5 or
  - cable entry  $\frac{1}{2}$  NPT or G  $\frac{1}{2}$ ,
  - Harting plug (Han7D) or plug M 12x1 or
- with assembled cable
- A raised cover with sight glass is provided when using a display. A low cover is available for versions without a local display.

### **Electronic Inserts**

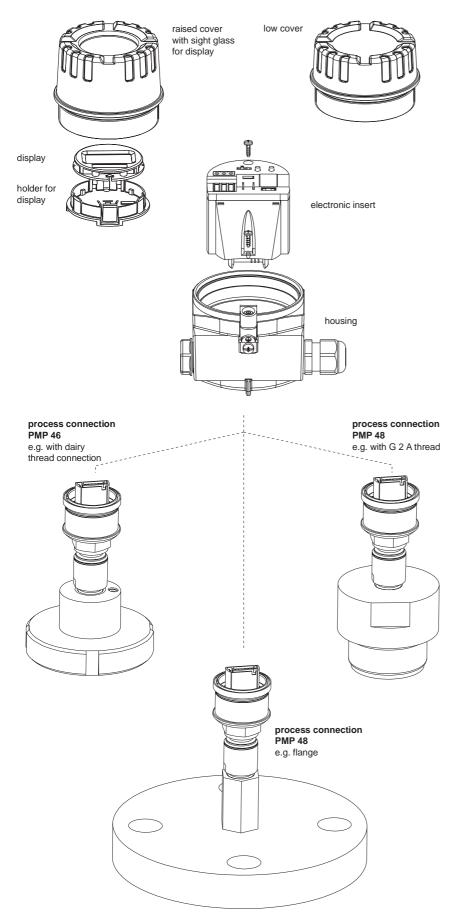
Cerabar M has three electronics versions

- Analogue: 4...20 mA
   Operation directly at the measuring point with one potentiometer each for lower range-value and upper range-value and a three-step range switch as well as an on/off switch for damping.
- Smart: 4...20 mA with HART protocol Operation:
  - at the measuring point via two push buttons for lower range-value and upper range-value as well as an on/off switch for damping, or
- via the Universal HART Communicator DXR 275 handheld terminal at any point along the 4...20 mA line, or
- via PC e.g. with the Endress+Hauser Commuwin II operating program.
- PROFIBUS-PA:

Operation:

- Using a PC with an operating program, e.g. Commuwin II from Endress+Hauser, or
- using two keys for lower range-value and upper range-value.

### **Instrument Configuration of Cerabar M with Aluminium Housing**



### **Displays**

A display module can be used for showing measured values and for simplifying local operation. The display is plugged onto the electronic insert using a holder.

- Analogue display for Cerabar M with analogue electronics: The analogue display gives the current pressure value related to the measuring range in the form of a bar graph.
- Digital display for Cerabar M with Smart electronics: The digital display gives the pressure in the form of a four-digit number. The appropriate current value from 4...20 mA is shown as a bar graph underneath.
- Digital display for Cerabar M with PROFIBUS-PA electronics:
   The digital display gives the pressure in the form of a four-digit number. The bar graph depicts the current pressure value related to the measuring range.

### **Process Connections**

- Process connections are available with all common threads, flush-mounted hygienic connections and flanges (see summary, page 2).
- Chemical resistance can be guaranteed by selecting suitable materials for the process connection. This applies especially to the metal separating diaphragm of the diaphragm seal in contact with the medium.
- The diaphragm is welded to every diaphragm seal with no dead volume.

### **Measuring System**

### **System Components**

The complete measuring system consists of:

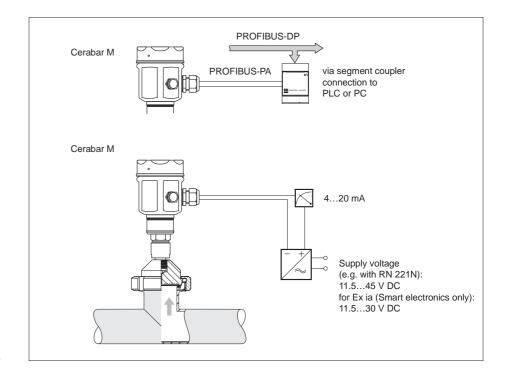
- Cerabar M pressure transmitter with
- analogue output 4...20 mA and
- supply voltage, e.g. with the RN 221N transmitter power supply unit from Endress+Hauser Supply voltage: 11.5...45 V DC

or

- Cerabar M pressure transmitter with
  - 4...20 mA signal output and HART communication signal and
  - supply voltage, e.g. RN 221N transmitter power supply unit from Endress+Hauser Supply voltage: 11.5...45 V DC or Ex ia: 11.5...30 V DC

or

- Cerabar M pressure transmitter with
  - PROFIBUS-PA digital communication signal and
  - connection via segment coupler to a PLC or PC using e.g. the Endress+Hauser Commuwin II operating program Supply voltage: 9...32 V DC or Ex ia: 9...24 V DC



Complete measuring system Cerabar M above: with PROFIBUS-PA electronics below: with Smart electronics or with analogue electronics

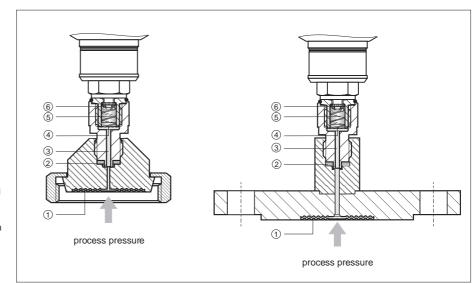
### **Operating Principle**

## Piezoresistive Sensor with Diaphragm Seal

The process pressure acting on the diaphragm of the diaphragm seal is transmitted to the metallic separating diaphragm of the sensor by the filling fluid of the diaphragm seal. The separating diaphragm is deflected and the fluid transmits the pressure to a resistance bridge. The bridge output voltage, which is proportional to pressure, is then measured and evaluated.

### Advantages:

- For process pressures up to 400 bar (6000 psi)
- Excellent long-term stability
- Guaranteed resistance to overload up to 4-times nominal pressure (max. 600 bar/9000 psi)



- ① Diaphragm of diaphragm seal
- ② Copper ring
- ③ Diaphragm seal filling fluid
- ④ Metallic separation diaphragm
- ⑤ Channel with filling fluid
- Polysilicone
   measuring element

### Operation

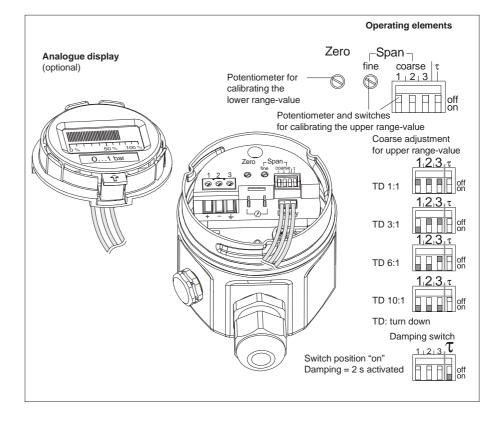
Three electronics versions are available for operating the Cerabar M.

- The analogue electronics is the simplest and most cost-effective method to operate the Cerabar M.
- Smart electronics opens up a wide range of operating and calibration routines. It can then be operated either by means of a handheld terminal or an operating program (e.g. Endress+Hauser Commuwin II).
- The PROFIBUS-PA electronics provide direct connection to the PROFIBUS-PA field bus. The PROFIBUS-PA can be easily set up and many values are retrievable from the control room.

### **Analogue Electronics**

For the Cerabar M with analogue electronics lower range-value (Zero) and upper range-value (Span) are directly calibrated at the measuring point via two potentiometers. The required lower and upper range-values must be applied as reference pressure.

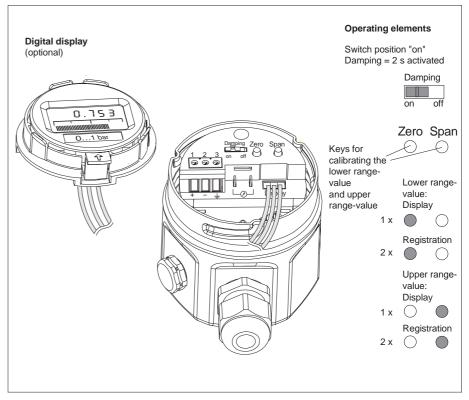
- For coarse calibration of the measuring span, a spread between TD 1:1 and TD 10:1 can be selected using DIP switches.
- A 2 s damping of the measured value can be activated using a DIP switch.
- The analogue display shows the pressure on a bar graph as a ratio to the measuring range.
- Over- or under-run of the signal can be indicated by a flashing of the bar graph.



### **Smart Electronics**

A Cerabar M with Smart electronics can be calibrated with or without reference pressure.

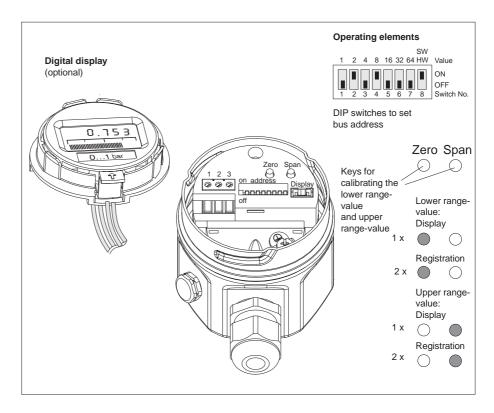
- When calibrating with reference pressure, the pressure for lower range-value and upper range-value must be entered and confirmed by pressing the Zero or Span key twice.
   Press these keys once to display saved values for lower range-value and upper range-value.
- If you calibrate without reference pressure, enter the measuring points using a handheld terminal or using an operating program.
- A damping of 2 s can be set directly on the instrument. A damping value of 0...40 s can be selected using communication.
- The digital display shows the pressure as a four-character number. The appropriate 4...20 mA current is shown as a bar graph underneath.
- Error codes on the digital display and in Commuwin II simplify error diagnosis.



### **PROFIBUS-PA Electronics**

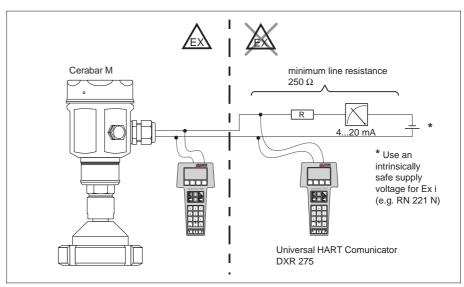
A Cerabar M with PROFIBUS-PA electronics has the following operating options.

- You can set a damping of between 0 and 40 s using communication.
- You can set instrument bus address direct in the instrument using the address switch.
- The digital display gives the pressure as a four-digit number. The bar graph depicts the current pressure value related to the measuring range. The measuring range can be set either on site using the Zero and Span keys or remotely using an operating program, such as Commuwin II.
- Error codes on the digital display and in Commuwin II simplify error diagnosis.



### Smart Electronics Operation Using a Handheld Terminal

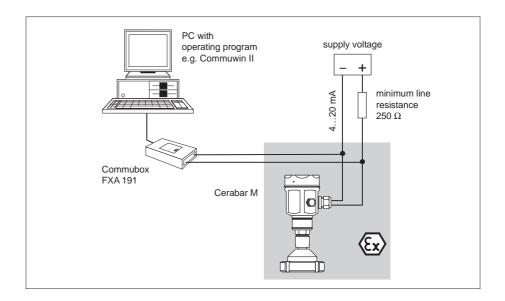
Using the Universal HART Communicator DXR 275 handheld terminal, you can set the Cerabar M, make checks and use additional functions such as "Damping" and "Calibration without reference pressure" all along the 4...20 mA line.



Cerabar M operation with Smart electronics using a handheld terminal

### Smart Electronics Operation Using PC

The Commubox FXA 191 connects
4...20 mA Smart transmitters that have a
HART protocol to the RS 232 C serial
interface of a personal computer. This
enables the transmitter to be remotely
operated with the Endress+Hauser
Commuwin II operating program.
You can connect the Commubox
FXA 191 at any point along the
4...20 mA line. It is also suited for
connection to intrinsically-safe signal
circuits.



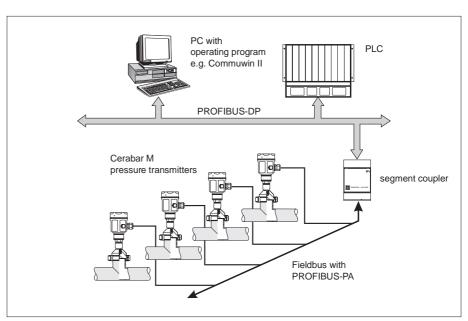
Cerabar M operation with Smart electronics using PC

### Connecting to PROFIBUS-PA

PROFIBUS-PA is an open fieldbus standard to enable serveral sensors and actuators, including those in explosion-hazardous areas, to be connected to bus line. With PROFIBUS-PA, two-wire looped instruments can be supplied by the sensor with power and digital process information.

The number of instruments operated by one bus segment is:

- up to 10 for Ex ia applications
- up to 32 for all further applications (e.g. non-Ex, EEx nA)



Cerabar M operation with PROFIBUS-PA electronics

### Installation

### **Mounting Instructions**

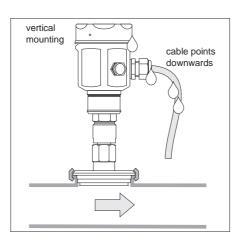
- The protective cap of the diaphragm seal should only be removed just before mounting.
- The diaphragm seal and the pressure sensor together form a closed, oil-filled, calibrated system. The following rules should be observed:
  - The filling hole is sealed and not to be opened.
  - When mounting the Cerabar M, it should only be turned by the nut of the diaphragm seal and not by the hex nut of the Cerabar M.

### Cleaning

The diaphragm of the diaphragm seal must not be pressed in or cleaned with pointed or hard objects.

### Mounting

To prevent moisture from entering, the cable entry should preferably hang downwards or to the side.



### Shifting of the Zero Point due to Position

The Cerabar M is calibrated based on the limit point method according to DIN 16086.

Depending on the orientation of the instrument, there may be a slight shift in the measured value. Diaphragm seals also shift the zero point depending on the orientation of the instrument.

• neutral calibration position



• max. positive zero point shift



• max. negative zero point shift

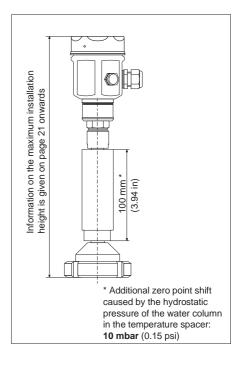


This zero point shift due to position can be corrected (refer to zero point increase and decrease, page 16).

The max. effect of position for all diaphragm seals is given in the tables on page 21 onwards. These values are for silicone oil. For other oils available, the shift in zero point due to position varies according to the density of the oil (see page 12).

### **Mounting with Temperature Spacer**

Endress+Hauser recommends the use of a temperature spacer when extreme media temperatures (from approx. 150°C/302°F) continually cause the ambient temperature to exceed the permissible limit of +85°C (+185°F).



Cerabar M with temperature spacer

# Installation (Continuation)

### **Mounting with Capillary Tubing**

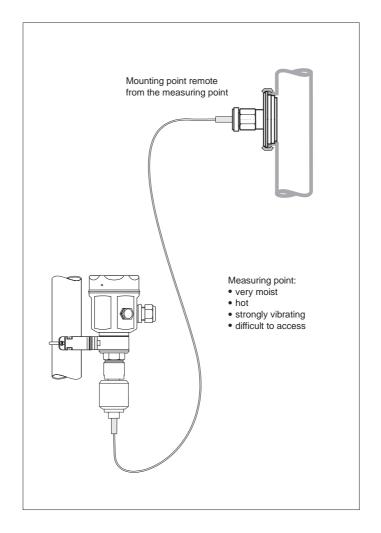
To protect from high temperatures (max. 350°C/+662°F media temperature), moisture, vibration, or where the mounting point is not easily accessible, the housing of the Cerabar M can be mounted with a capillary tubing away from the measuring point.

A bracket for mounting on a wall and pipe is available for this:

• Material: 1.4301 (AISI 304)

• Order No.: 52001402

(It can also be selected as an accessory in the Product Structure.)



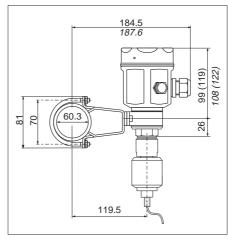
### **Dimensions**

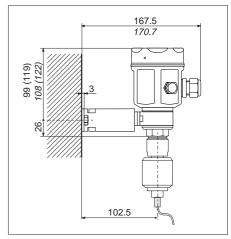
• 1 mm = 0.039 in 1 in = 25.4 mm

Values in brackets apply to instruments with raised cover.

Values in italics apply to instruments with an aluminium housing.

All dimensions are in mm.





### **Design Planning for** the Diaphragm Seal

### Diaphragm Seal Filling Fluid

The temperature and pressure of the process are of critical importance when selecting the filling fluid for the diaphragm seal.





The suitability of the fluid to meet the requirements of the medium must also be considered. For foodstuffs applications, only physiologically safe fluids such as vegetable oil or silicone oil (AK 100) may be used in the diaphragm seal.



### **Guidelines for Mounting Capillary** Tubes

The transmitter should generally be mounted below the tapping point. A maximum height difference between the tapping point and transmitter should not be exceeded. This will otherwise result in a break in the column of fluid in the capillary and damage the diaphragm seal.



- Minimum bending radius of capillary tubina: 100 mm (3.94 in).
- In the case of applications in vacuum, the instrument should be mounted below the pressure tapping point.

### Smallest Recommended Measuring Span and Diaphragm Diameter

The effects of temperature cause the diaphragm seal to expand. This in turn gives rise to an additional temperature effect on the zero point. When selecting the diaphragm seal the following points are to be observed:

- The nominal diameter of the diaphragm seal determines the width of the diaphragm.
- Temperature effects vary inversely with the width of the diaphragm diameter.

The largest possible width of diaphragm should be chosen for small measuring spans and/or capillaries so that temperature effects remain within the nominal range of the application.

### **Temperature Effects**

The temperature coefficients of the diaphragm seals as stated in the technical data and dimensions (page 21 onwards) apply to silicone oil (calibrating temperature +20°C/+68°F) and are determined by the process and ambient temperatures.

For other fluids, the  $T_K$  value is to be multiplied by the  $T_K$  correction factor.



For instruments with capillary tubing, the total temperature coefficient T<sub>K</sub> can be calculated by adding the T<sub>K</sub> of the Cerabar M to that of the diaphragm seal, together with the T<sub>K</sub> of the capillary

The T<sub>K</sub> of the capillary tubing is determined by the ambient temperature: T<sub>K</sub> per meter for silicone oil: 0.5 mbar/10 K.

			2	3			4	5
Filling fluid of diaphragm seal	Code	$\label{eq:permissible} \begin{split} & \text{Permissible} \\ & \text{temperature of} \\ & \text{medium at} \\ & 0.05 \text{ bar } \leq p_{abs} \leq 1 \text{ bar} \\ & (0.73 \text{ psi } \leq p_{abs} \leq 14.5 \text{ psi)} \end{split}$	Permissible temperature of medium at p <sub>abs</sub> ≥ 1 bar (p <sub>abs</sub> ≥ 14.5 psi)	Maximum height difference at p <sub>abs</sub> ≥ 1 bar (p <sub>abs</sub> ≥ 14.5 psi)	Minimum permissible pressure at +20°C (+68°F)	Density [g/cm <sup>3</sup> ]	T <sub>K</sub> . Correction factor	Remarks
Silicone oil (AK 100)	A, J	-40+180°C (-40+356°F)	-40 +250°C (-40+482°F)	max. 7 m (max. 23 ft)	10 mbar <sub>abs</sub> (0.15 psi)	0,96	1	standard, foodstuffs applications
High- temperature oil (paraffin)	G, H, K	-10+200°C (+14+392°F)	-10 +350°C (+14+662°F)	max. 7 m (max. 23 ft)	10 mbar <sub>abs</sub> (0.15 psi)	0.81	0.72	
Fluorolube FS-5 1)	N	-40+80°C (-40+176°F)	-40+175°C (-40+347°F)	max. 7 m (max. 23 ft)	10 mbar <sub>abs</sub> (0.15 psi)	1.87	0.91	inert oil e.g. for oxygen or chlorine
Glycerine	E	_	+15+200°C (+59+392°F)	max. 4 m (max. 13.1 ft)	10 mbar <sub>abs</sub> (0.15 psi)	1.26	0.64	foodstuffs applications
Vegetable oil (Neobee M20)	D, F	-10+120°C (+14+392°F)	-10+200°C (+14+392°F)	max. 7 m (max. 23 ft)	10 mbar <sub>abs</sub> (0.15 psi)	0.94	1.05	FDA No.: 21CFR172.856

<sup>1)</sup> Observe operating limits for oxygen service for non-metallic materials.

### **Electrical Connection**

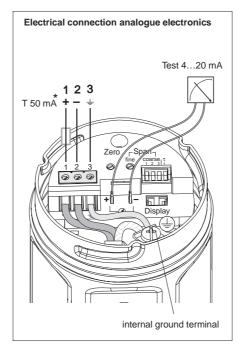
### Wiring Analogue and Smart Electronics

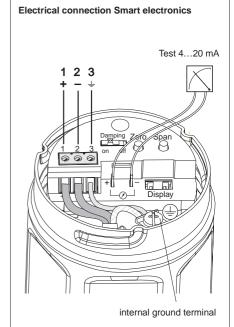
The two-wire cable is connected to screw terminals on the electronic insert.

- Supply voltage: 11.5...45 V DC; additional for Smart electronics Ex ia: 11.5...30 V DC
- Cable:
  - Analogue: two-wire instrumentation cable
  - Smart: screened, twisted-pairs
  - max. wire cross-section: 2.5 mm<sup>2</sup> (solid conductor)
- Internal protection circuits against reverse polarity, HF interference and overvoltage peaks.
- Test signal:

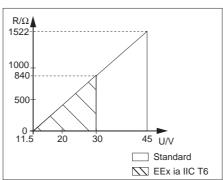
The output current can be measured using the terminal plugs for this purpose on the electronic insert without interrupting the process measurement.

 Always connect the screening or ground cable (if present) to the internal ground terminal of the housing, not to terminal 3.





\* For analogue electronics versions with certificate ATEX II 1/3 D (non Ex supply voltage) the instrument must always be protected by a 50 mA (slow-blow) fuse.



Load diagram for analogue and Smart electronics

### Wiring PROFIBUS-PA

The digital communication signal is transmitted to the bus using a two-wire connecting cable. The bus cable also carries the supply voltage.

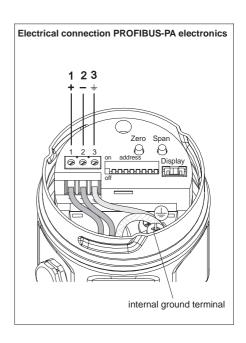
- Supply voltage: 9...32 V DC Ex ia: 9...24 V DC
- Bus cable:

Use a twisted, screened two-wire cable. The following specifications must be observed when using the FISCO model (explosion protection):

- Loop resistance (DC):15...150 Ω/km
- Inductance: 0.4...1 mH/kmCapacitance: 80...200 nF/km

 Always connect the screening or ground cable (if present) to the internal ground terminal of the housing, not to terminal 3.

Infomation on the structure and grounding of the network are given in Operating Instructions BA 198F »PROFIBUS-PA: Guidelines for planning and comissioning « and the PROFIBUS-PA specification EN 50170 (DIN 19245).



## Connection: M12 Plug (PROFIBUS-PA)

Endress+Hauser also provides a Cerabar M with a M12 plug. This version can be easily connected to the PROFIBUS network using a preterminated cable.

### Versions:

- PM 🗅 4🗆 🗅 L1 🗅 🗅 P 🗅 🗅 🗅 (🔾)
- PM a 4a a L1 aa a R a aa a (a)
- PM a 4a a L2 aa a P a aa a (a)
- PM 40 • L2 • R • (•)

### **Connection M12 Plug**

For hygienic applications or humid operating areas, Endress+Hauser also offers a Cerabar M with a M12 plug with IP 68 ingress protection. A socket for user-specific connection to this housing connector is available from Endress+Hauser, order no. 52006263.

#### Versions:

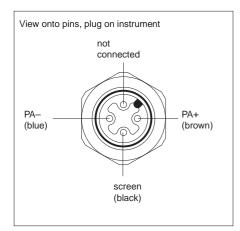
- PMP 40 0 L1 00 0 H 0 00 0 (0)
- PMP 4a a L1 aa a l a aa a (a)
- PMP 4a a L2 aa a H a aa a (a)
- PMP 40 0 L2 00 0 1 0 00 0 (0)
- PMP 40 0 L1 00 0 A 0 00 0 (0)
- PMP 40 0 L1 00 0 C 0 00 0 (0)
- PMP 40 0 L2 00 0 A 0 00 0 (0)
- PMP 40 0 L2 00 0 C 0 00 0 (0)

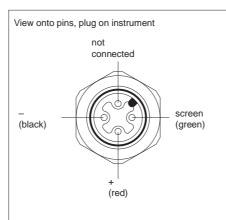
### **Connection Harting Plug**

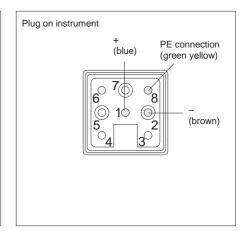
For applications in power stations, there is a Cerabar M with a Han7D Harting plug:

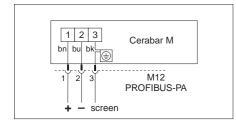
#### Versions:

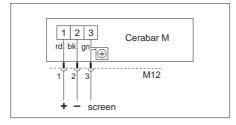
- PM 0 40 0 H1 00 0 0 0 0 0 (0)
- PM a 4a a H2 aa a a a a a (a)

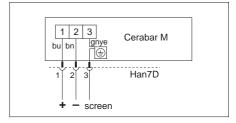












### **Technical Data**

### **General Information**

Manufacturer	Endress+Hauser
Instrument	Pressure transmitter
Designation	Cerabar M PMP 46, PMP 48
Technical documentation Version Technical data	TI 322P/00/en 11.01 according to DIN 19259

### Application

Measurement of absolute and gauge pressure in gases, vapours, liquids and dusts

### Operation and System Design

### Measuring principle

Piezoresistive sensor with diaphragm seal	The process pressure acting on the diaphragm of the diaphragm seal is transmitted to the metal separating diaphragm of the sensor by a filling fluid. The separating diaphragm is deflected and the resulting pressure proportional change in the output voltage of the resistance bridge is then measured and evaluated.  Working volume: smaller than 1 mm² (0.039 in²)
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### Measuring system

with analogue electronics (see page 7)		Cerabar M and supply voltage Calibration via potentiometers for lower range-value and upper range-value, optional analogue display
with Smart electronics (see page 7)		Cerabar M and supply voltage:  - two keys on the instrument Universal HART Communicator DXR 275  - PC with operating program e.g. Commuwin II via Commubox FXA 191 Optional digital display.
with PROFIBUS-PA electronics (see page 8)		Connection via segment coupler to PLC or PC with an operating program e.g. Commuwin II.  Optional digital display.
Construction		Stainless steel or aluminium housing, all common diaphragm seal versions see "Product Structure" and "Dimensions"
Signal transmission	Analogue Smart PROFIBUS-PA	- 420 mA, 2-wire - 420 mA with superposed HART communication signal, 2-wire - digital communication signal, 2-wire

Input

Measured variables	Absolute or gauge pressure

### Measuring ranges

PMP 46 (max. 40 bar), PMP 48							
Type of pressure	Measure- ment limits	Min. span	Overload	Type of pressure	Measure- ment limits	Min. Span	Overload
	bar	bar	bar	bar	bar	bar	bar
gauge	01	0.1	4	absolute	01	0.1	4
gauge	04	0.4	16	absolute	04	0.4	16
gauge	010	1	40	absolute	010	1	40
gauge	040*	4	160	absolute	040	4	160
gauge	0100*	10	400	absolute	0100	10	400
gauge	0400*	40	600	absolute	0400	40	600
gauge	-1+1	0.2	4	* Absolute	oressure sensors	3	•
gauge	-1+4	0.5	16				
gauge	-1+10	1.1	40				

The stated overload applies to the sensor. Please also note the maximum permissible overloads for the diaphragm seals.

### Input (Continuation)

### Output

Figure 1: extended measurement limits

-5%*	measurement limits**	+5%
<b>←</b> e	xtended measurement limit	s 🕕

<sup>\*</sup> not with absolute pressure sensors or with overpressure sensors with lower measurement limit of –1 bar

\*\* measurement limits, see page 15

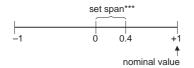
Examples:
0...4 bar overpressure sensor:
extended measurement limits:
-0.2...4.2 bar

0...10 bar absolute pressure sensor: extended measurement limits:
 0...10.5 bar abs

### Accuracy

Figure 2: Turn down

Explanation of terms: Turn down (TD) = nominal value / set span\*\*\*



Example: nominal value = 1 bar set span\*\*\* = 0.4 bar TD = 1 : 0.4

\*\*\* Calibrated span for instruments with PROFIBUS-PA electronics

Resistance to low pressures (vacuum	resistance)	to 10 mbar <sub>absolute</sub> (0.15 psia)
Adjusting the span (turn down)		to TD 10:1 (see also this page figure 2)
Zero point increase and decrease	Analogue Smart PROFIBUS-PA	- ±10% within extended measurement limits - any within extended measurement limits - any within extended measurement limits (see also this page figure 1)

### Analogue signal 4...20 mA (analogue electronics)

Output signal	420 mA
Signal on alarm	Signal overrun (>20.5 mA) or underrun (<3.6 mA)
Integration time (damping)	Directly on instrument using DIP switches, switch position "off": 0 s; "on": 2 s

### 4...20 mA with HART protocol (Smart electronics)

Output signal	420 mA with HART protocol
Resolution	1 μΑ
Signal on alarm	optional 3.6 mA, 22 mA or "continue" (last current value will be held)
Integration time (damping)	Directly on instrument using DIP switches, switch position "off": 0 s; "on": 2 s or with Universal HART Communicator DXR 275 or using operating program e.g. Commuwin II: 040 s

### PROFIBUS-PA (PROFIBUS-PA electronics)

Output signal	Digital communication signal PROFIBUS-PA (Profile 3.0)
PA function	Slave
Transmission rate	31.25 kBit/s
Response time	Slave: approx. 20 ms PLC: 300600 ms for approx. 30 transmitters (depending on segment coupler)
Integration time (damping)	040 ms via communication
Communication resistance	none, PROFIBUS-PA termination-resistor
Physical layer	IEC 61158-2

Reference conditions		DIN IEC 770 T <sub>U</sub> =25°C (+77°F) Accuracy data adopted after entering "Low sensor calibration" and "High sensor calibration" for lower range-value and upper range-value.						
Linearity including hysteresis and r (based on the limit point method to		±0.2% of set span***						
Linearity at low absolute pressure performance limits of currently ava calibration rigs)		for ≥40 mbar <sub>absolute</sub> to <100 mbar <sub>absolute</sub> ±0.3 % of set span***	for ≥40 mbar <sub>absolute</sub> to <100 mbar <sub>absolute</sub> : ±0.3 % of set span***					
Warm-up time	Analogue Smart PROFIBUS-PA	- 200 ms - 1 s - 1 s	- 1 s					
Rise time (T90 time)	Analogue Smart PROFIBUS-PA	- 60 ms - 220 ms - 220 ms						
Settling time	Analogue Smart PROFIBUS-PA	- 180 ms - 600 ms - 600 ms						
Long-term drift (with reference to the set span***)		±0.1% per year ±0.25% per 3 years						
Thermal effects  – with reference to the set span***  – Applies to transmitters without di capillary tubes, see also "Temper page 12.		Analogue electronics: - for -10°C+60°C (+14+140°F): - for -40°C10°C (-40+14°F), +60°C+85°C (+140185°F): Smart and PROFIBUS-PA electronics: - for -10°C+60°C (+14+140°F): - for -40°C10°C (-40+14°F), +60°C+85°C (+140185°F):	$\pm (0.3\% \times TD + 0.3\%)$ $\pm (0.5\% \times TD + 0.5\%)$ $\pm (0.2\% \times TD + 0.2\%)$ $\pm (0.4\% \times TD + 0.4\%)$					
Temperature coefficient (maximum  If the temperature coefficient leve thermal change, then the therma automatically becomes valid.  Applies to transmitters without di capillary tubes, see also "Temper page 12.	el exceeds the I change aphragm seals or	Zero signal and span: Analogue electronics: - for -10+60°C (+14+140°F): ±0.15% of nominal value/10 K - for -4010°C (-40+14°F), +60+85°C (+140185°F): ±0.2% of nominal value/10 K Smart and PROFIBUS-PA electronics: - for -10+60°C (+14+140°F): ±0.08% of nominal value/10 K - for -4010°C (-40+14°F), +60+85°C(+140185°F): ±0.1% of nominal value/10 K						
Vibration effects		None (4 mm in path peak-to-peak 515 Hz, 2 g: 15150 Hz, 1 g: 150 Hz2000 Hz)						

### Process conditions

	Any position Zero point shift due to position can be corrected,	
	see page 16, " Zero point increase and decrease"	

### Ambient conditions

Ambient temperature	-40+85°C (-40+185°F) For instruments approved for use in hazardous areas, see Safety Instructions (XA), Installation Drawing (CSA) or Control Drawing (FM).
Ambient temperature range (temporary)	-40+100°C (-40+212°F)
Storage temperature	-40+85°C (-40+185°F)
Climatic class	4K4H to DIN EN 60721-3
Protection	<ul> <li>- IP 65: Instruments with Harting plug Han7D</li> <li>- IP 66/Nema 4X: instruments with cable gland, cable entry or M 12 plug (in combination with gauge pressure sensor)</li> <li>- IP 68 (1m water over 24 h) or NEMA 6P (1.8 m water over 30 min): instruments with assembled cable or M 12 plug (in combination with absolute pressure sensor)</li> </ul>
Electromagnetic compatibility	Interference Emission to EN 61326, Electrical Equipment Class B, Interference immunity to EN 61326 Annex A (Industrial) and NAMUR Recommendation EMC (NE 21) Influence to EMC ≤0.5% Smart and PROFIBUS-PA electronics: Twisted, screened pairs must be used.

### Process conditions

Process temperature	Depending on maximum permissible temperature of filling liquid of diaphragm seal and diameter of diaphragm (see also page 12)  For instruments approved for use in hazardous areas, see Safety Instructions (XA), Installation Drawing (CSA) or Control Drawing (FM).
Process pressure	corresponds to permissible overload see table on page 15 Measuring ranges, Overload

### **Mechanical Construction**

### Design

Housing	Stainless steel (type F 15) with a surface roughness Ra ≤ 0.8 µm or aluminium (type F 18) Optional electrical connection via  - M 20 x 1.5 cable gland  - Cable entry G ½, ½ NPT,  - Harting plug (Han7D) or M 12x1 plug  - assembled cable with reference air feed
Process connections	All common diaphragm seal versions, see "Product Structure" and "Dimensions"

### Materials

Housing		Stainless steel 1.4404 (AISI 316L) or     cast aluminium housing with protective polyester based powder coating				
Nameplate	Stainless steel housing Aluminium housing	- Engraved on housing with laser - 1.4301 (AISI 304)				
Process connections (in cont	act with the medium)	1.4435 (AISI 316L)				
Union nuts		1.4307 (AISI 304L)				
Process diaphragm PMP 46		- 1.4435 (AISI 316L) - 1.4435 (AISI 316L), Hastelloy 2.4819 (C 276), tantalum, PTFE film 0.09 mm (0.0035 in) on 1.4435 (AISI 316L) (not for vacuum) PTFE film 0.25 mm (0.0098 in) on 1.4435 (AISI 316L) (not for vacuum)				
O-Ring for cover sealing	Stainless steel housing Aluminium housing	- Silicone - NBR				
Bracket for pipe and wall mo	unting	1.4301 (AISI 304)				
Filling fluid in diaphragm sea	ls	Silicone oil, vegetable oil (FDA listed), glycerine, high-temperature oil, Fluorolobe (see also page 12)				

### **Display and Operating Interface**

#### **Display and Operation**

Display (optional)	Analogue Smart and PROFIBUS-PA	Pluggable analogue display with bar graph     (Pressure display related to set measuring range as bar graph with 30 segments)     Pluggable digital display and extra bar graph     (Pressure display as four-digit number and also in relating to set measuring range as bar graph with 28 segments)
Display resolution	Analogue display Digital display	- Bar graph: 1 segment equals 3.33% of the set measuring range - Digital display 0.1% bar graph: 1 segment equals 3.57% of the set measuring range
Operation	Analogue Smart PROFIBUS-PA	<ul> <li>Lower range-value and upper range-value calibration using two potentiometers and DIP switches on the instrument</li> <li>Lower range-value and upper range-value calibration using two keys on the instrument</li> <li>Lower range-value and upper range-value calibration for the bar graph using two keys on the instrument</li> <li>For further setting options, refer to pages 79</li> </ul>

### **Communication Interfaces**

Handheld terminal	HART protocol: Universal HART Communicator DXR 275, The HART Communicator can be connected anywhere along the 420 mA line, minimum line resistance: 250 $\Omega$
PC	Connection via Commubox FXA 191 to a serial interface of a PC The commubox can be connected anywhere along the 420 mA line. minimum line resistance: 250 $\Omega$ Operating e.g. via Commuwin II operating program.
PROFIBUS-PA	Connection via segment coupler connection to PLC or PC with an operating program e.g. Commuwin II

### **Analogue and Smart Electronics**

Supply voltage	- 11.545 V DC - Ex ia: 11.530 V DC (Smart electronics only)					
Overvoltage category	II to DIN EN 61010-1					
Ripple	No effect for 420 mA signal up to $\pm 5\%$ residual ripple within permissible range With HART Communicator and Commubox: max. ripple (measured on 500 $\Omega$ ) 47125 Hz: U <sub>PP</sub> =200 mV max. noise (measured on 500 $\Omega$ ) 500 Hz10 kHz: U <sub>eff</sub> =2.2 mV					

### **PROFIBUS-PA Electronics**

Supply voltage	- 932 V DC - Ex ia: 924 V DC, see also Safety Instructions (XA), Installation Drawing (CSA) or Control Drawing (FM).
Current consumption	10 mA ± 1 mA
Power up current	Corresponds to table 4, IEC 61158-2

### **Certificates and Approvals**

Ignition protection	see "Product Structure, Certificates"	
CE Mark	By attaching the CE Mark, Endress+Hauser confirms that the instrument fulfils all the requirements of the relevant EC directives.	

### **Order Code**

**Power Supply** 

### see "Product Structure"

### **Supplementary Documentation**

Cerabar M System Information: SI 038P/00/en Cerabar M Technical Information: TI 321P/00/en

Cerabar M with analogue electronics Operating Instructions: BA 200P/00/en Cerabar M with Smart electronics Operating Instructions: BA 201P/00/en

Cerabar M PROFIBUS-PA Operating Instructions: BA 222P/00/en PROFIBUS-DP/PA, Guidelines for planning and comissioning: BA 198F/00/en

ATEX II 1/2 G EEx ia IIC T4/T6 Safety Instructions: XA 039P/00

ATEX II 1/2 G EEx ia IIC T4/T6, PROFIBUS-PA Safety Instructions: XA 096P/00

ATEX II 2 G EEx ia IIC T4/T6 Safety Instructions: XA 130P/00 ATEX II 2 G EEx ia IIC T4/T6, PROFIBUS-PA Safety Instructions: XA 149P/00

ATEX II 3 G EEx nA II T5 Safety Instructions: XA 052P/00

ATEX II 1/2 D EEx ia IIC T4/T6 Safety Instructions: XA 038P/00

ATEX II 1/2 D EEx ia IIC T4/T6, PROFIBUS-PA Safety Instructions: XA 097P/00

ATEX II 1/3 D Safety Instructions: XA 040P/00
ATEX II 1/3 D PROFIBUS-PA Safety Instructions: XA 098P/00
EMC guidelines Technical Information: TI 241F/00/en

## Product Structure PMP 46

Certificates

#### Cerabar M PMP 46

#### R Standard ATEX II 1/2 G, EEx ia IIC T6 G ATEX II 2 G, EEx ia IIC T6 ATEX II 3 G, EEx nA II T5 ATEX II 1/2 D, EEx ia IIC T6 ATEX II 1/3 D (non-Ex power supply) CSA General Purpose CSA IS (suitable for Div. 2) Cl. I, II, III, Div. 1, Groups A...G CSA, Cl. I, Div. 2, Groups A...D; Cl. II, III, Div. 1, Groups E...G FM IS (non-incendive) Cl. I, II, III, Div. 1, Groups A...G FM DIP, Cl. II, III, Div. 1, Groups E...G TIIS Ex ia IIC T6 Housing Stainless steel 1.4404 (AISI 316L) Aluminium Cable gland M 20x1.5 Cable gland M 20x1.5 F2 F1 Cable entry G ½ G2 G1 Cable entry G 1/2 Cable entry ½ NPT Cable entry ½ NPT C2C1 Harting plug (Han7D) H1 H2 Harting plug (Han7D) L1 Plug M 12x1 L2 Plug M 12x1 K2 5 m cable (with pressure compensation) K1 5 m cable (with pressure compensation) Metal Sensor: Nominal Value (Maximum Overload) Gauge pressure 3H 0...1 bar (4 bar) 100 kPa (400 kPa) 15 psig (60 psig) 60 psig 3M 0...4 bar (16 bar) 400 kPa (1.6 MPa) (240 psig) 3P 0...10 bar 1 MPa (4 MPa) (600 psig) (40 bar) 150 psia 600 psig 3S 0...40 bar (160 bar) 4 MPa (16 MPa) (2400 psig) Absolute pressure 4H 0...1 bar 100 kPa (60 psig) (400 kPa) 15 psia (4 bar) 4M 0...4 bar 400 kPa (1.6 MPa) 60 psia (240 psig) (16 bar) 4P 0...10 bar (40 bar) 1 MPa (4 MPa) 150 psia (600 psig) 4S 0...40 bar (16 MPa) (160 bar) 4 MPa 600 psia (2400 psia) Negative gauge pressure -100...100 kPa (400 kPa) -15...15 psig (60 psig) 7H -1...+1 bar (4 bar) -100...400 kPa (1.6 MPa) -0.1...1 MPa (4 MPa) -15...60 psig (240 psig) 7M -1...+4 bar (16 bar) 7P -1...+10 bar (40 bar) -15...150 psig (600 psig) **Calibration and Technical Units** 1 Calibrated nominal value mbar/bar Calibrated nominal value kPa/MPa 3 Calibrated nominal value mm H<sub>2</sub>O/m H<sub>2</sub>O 4 Calibrated nominal value inch H<sub>2</sub>O 5 Calibrated nominal value kgf/cm<sup>2</sup> 6 Calibrated nominal value psi B Calibrated from ... to ... technical unit ... (bar, kPa, psi ...) 9 Others Electronics, Display A Analogue 4...20 mA, without display H HART 4...20 mA, without display C Analogue 4...20 mA, with analogue display J HART 4...20 mA, with digital display PROFIBUS-PA, without display R PROFIBUS-PA, with digital display Accessories/Certification None Bracket for pipe and wall mounting 3.1.B Inspection certificate for all parts in contact with the medium made of 1.4435 (AISI 316L) Code for Process Connection See Page 20 Filling Fluid in Diaphragm Seal and Coupling of Diaphragm Seal Notes on Code H, F, J: Capillary > 1 with diaphragm seals from DN 50 or 2" only Silicone oil, direct coupling D Vegetable oil (FDA listed), direct coupling E Glycerine, direct coupling G High-temperature oil, with temperature spacer 100 mm (3.94 in) K 1 m (3.28 ft) capillary tubing with high-temperature oil ...m capillary tubing with high-temperature oil ...m capillary tubing with vegetable oil ...m capillary tubing with silicone oil N Fluorolube, grease-free for oxygen service, direct coupling Others PMP 46 Product designation



in combination with diaphragm seals:

- Dairy DIN 11851, versions AG, AH and AL as well as PB, PH and PL
- Varivent, version LL

### Note!

To meet the requirements of the EHEDG, these instruments should be installed in accordance with Hygienic Equipment Design Criteria.

#### Diaphragm and Pipe Seal for Hygienic Applications Material 1.4435 (AISI 316L)

### Diaphragm seal

- AG Dairy thread DIN 11851, DN 32, PN 40 Dairy thread DIN 11851, DN 40, PN 40 Dairy thread DIN 11851, DN 50, PN 40
- Clamp, 1½", PN 40 Clamp, 2", PN 40
- Clamp, 3", PN 40
- SMS thread, 11/2", PN 40 SMS thread, 2", PN 40
- RJT thread, 11/2", PN 40
- RJT thread, 2", PN 40
- ISS thread, 11/2", PN 40
- ISS thread, 2", PN 40
- DRD flange, D=65 mm
- LL Varivent, type N for pipes DN 40...125

### Pipe diaphragm seal

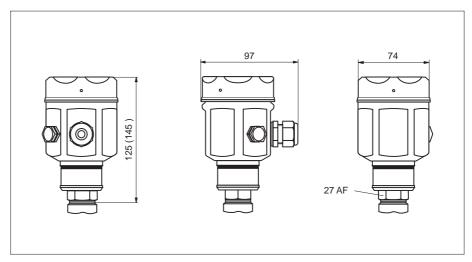
- PB Dairy thread DIN 11851, DN 25, PN 40 PH Dairy thread DIN 11851, DN 40, PN 40 PL Dairy thread DIN 11851, DN 50, PN 40
- Clamp, 3/4", PN 40 Clamp, 1", PN 40 Clamp, 11/2", PN 40 SA
- SB
- SG
- Clamp, 2", PN 40 SL

Others



Code for process connection

### **Dimensions** Housing



### Dimensions

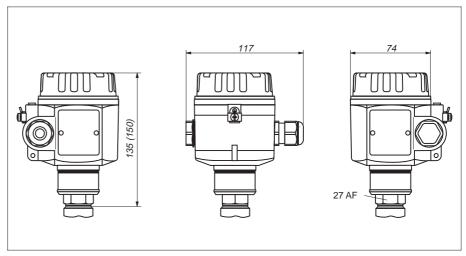
• 1 mm = 0.039 in 1 in = 25.4 mm

All dimensions are in mm.

### Housing

- above: Stainless steel 1.4404 (AISI 316L) below: Aluminium
- · optional cover raised (with display) or low

Values in brackets apply to instruments with raised cover. Values in italics apply to instruments with an aluminium housing.



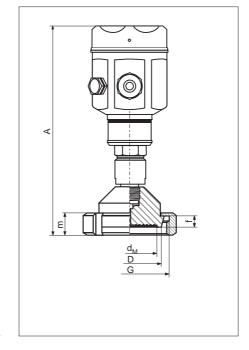
### Diaphragm Seal Conical Sleeve with Groove Nut DIN 11851 (Dairy Thread)

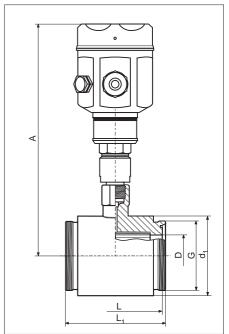
## Pipe Diaphragm Seal DIN 11851 (Dairy Thread)

### Conversion factors

- 1 mm = 0.039 in
- 1 in = 25.4 mm

- 1 kg = 2.2 lbs 1 lbs = 0.45 kg 1 bar = 14.5 psi 1 psi = 0.069 bar





### **Process connection**

- Process connection

   Wetted parts of diaphragm seal:
  1.4435 (AISI 316L)

   Standard surface roughness of parts in contact with the medium Ra ≤ 0.8 μm. Reduced surface roughness on request. roughness on request.

### Diaphragm seal conical sleeve with groove nut, DIN 11851 (dairy thread)

Instru- ment	Code	Pipe	Coni	ical slee	eve	Groove n	ut		Diaphragm seal				Stainless steel housing		Aluminium housing	
		Nominal Z diameter	Nominal pressure	□ Diameter	- Sleeve height	D Thread	3 Height	ے Diaphragm S diameter	Temperature coefficient T <sub>K</sub>	for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	wax Height of Cerabar M	Total weight	wax Height of Cerabar M	Total weight
		mm	bar	mm	mm		mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	AG	32	40	50	10	Rd 58 x 1/6"	21	32	+3	+4	from 2.0	9	251.5	1.4	256.5	1.7
PMP 46	АН	40	40	56	10	Rd 65 x 1/6"	21	38	+2	+4	from 0.4	9	250.5	1.4	255.5	1.7
PMP 46	AL	50	40	68	11	Rd 78 x 1/6"	25	46	+1	+2	from 0.1	8	245.5	1.6	250.5	1.9

### Pipe diaphragm seal DIN 11851 (dairy thread)

Instru- ment	Code	Pipe		Con	ical sle	eve			Diaphr	agm seal			Stainle steel hou		Alumin housi	
		U Nominal Z diameter	Nominal pressure	□ Diameter				Total length	Temperature coefficient T <sub>K</sub>	for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Wax Height of Cerabar M	Total weight	Wax Neight of Cerabar M	Total weight
		mm	bar	mm	mm		mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	PB	25	40	26,2	58	Rd 52 x 1/6"	126	140	+4	+8	from 2.0	8	273.5	3.0	278.5	3.3
PMP 46	PH	40	40	38	78	Rd 65 x 1/6"	126	140	+2	+4	from 0.4	10	283.5	3.4	292.5	3.7
PMP 46	PL	50	40	50,7	88	Rd 78 x 1/6"	100	114	+1	+2	from 0.1	11	288.5	3.8	293.5	4.1

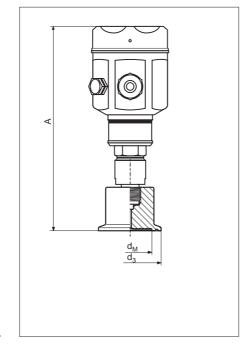
### Clamp Diaphragm Seal

### Clamp Pipe Diaphragm Seal

### Conversion factors

- 1 mm = 0.039 in 1 in = 25.4 mm

- 1 lif = 25.4 fillif
  1 kg = 2.2 lbs
  1 lbs = 0.45 kg
  1 bar = 14.5 psi
  1 psi = 0.069 bar



### **Process connection**

- Wetted parts of diaphragm seal: 1.4435 (AISI 316L)
- Standard surface roughness of parts in contact with the medium Ra  $\leq$  0.8  $\mu$ m. Reduced surface roughness on request.

### Diaphragm seal Clamp

Instru- ment	Code		Cla	тр				D	iaphragm se	al		Stainle steel hou		Alumin housi	
			Nominal diameter		Nominal pressure	Diameter	Diaphragm diameter	perature fficient T	(for silicone oil, for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
			DN				$d_{M}$	Ambient	Process			max. A		max. A	
		ISO 2852	DIN 32676	Triclamp											
		mm	mm	inch	bar	mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	DG	25/33.7/38	25/32/40	1½"	40	50.5	34	+3	+4	from 0.4	8	234.5	1.0	239.5	1.3
PMP 46	DL	40/51	40/51 50 2"			64	45	+1	+2	from 0.1	9	242.5	1.2	247.5	1.5
PMP 46	DU	70/76.1	65	3"	40	91	71,5	+1	+2	from 0.1	9	242.5	1.4	247.5	1.7

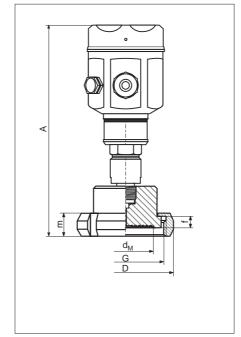
### Pipe diaphragm seal Clamp

Instru- ment	Code	Pipe		С	lamp			Dia	phragm seal			Stainless housin		Alumini housin	
		Nominal diameter	Nominal pressure	Diameter	Diameter	Diameter	Installation length		(for silicone oil, for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	d <sub>1</sub>	d <sub>2</sub>	d <sub>3</sub>	L	Ambient	Process			max. A		max. A	
		ISO 2852													
		mm	bar	mm	mm	mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	SA	15	40	10.5	18	25	140	+7	+11	from 6.0	8	220	2.6	225	2.9
PMP 46	SB	25	40	22.5	41.5	50.5	126	+4	+8	from 2.0	8	220	3.0	225	3.3
PMP 46	SG	40	40	35.5	41.5	50.5	126	+2	+4	from 0.4	9	257	3.4	262	3.7
PMP 46	SL	50	40	48.6	55	64	100	+1	+2	from 0.1	11	268	3.8	273	4.1

### SMS Sleeve with Groove Nut

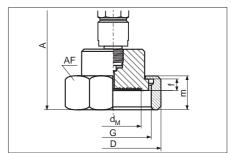
### **RJT Sleeve with Groove Nut**

- Conversion factors • 1 mm = 0.039 in
- 1 in = 25.4 mm
- 1 kg = 2.2 lbs 1 lbs = 0.45 kg 1 bar = 14.5 psi
- 1 psi = 0.069 bar



# $\dot{d}_{M}$ G D

### ISS Sleeve with Groove Nut



### **Process connection**

- Wetted parts of diaphragm seal: 1.4435 (AISI 316L)
- Standard surface roughness of parts in contact with the medium Ra  $\leq 0.8~\mu m.$ Reduced surface roughness on request.

Diaphragm seal SMS sleeve with groove nut

Diapinagi	iii ooai	01110 01		9.0	o v o ma	•										
Instru- ment	Code	Pipe	Con	ical sle	eve	Groove n	ut		Dia	aphragm sea	I		Stainle steel hou		Alumin housii	
		Nominal diameter	Nominal pressure	Diameter	Sleeve height	Thread	Height	Diaphragm diameter	Temperature coefficient T <sub>K</sub> (for silicone oil		Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	D	f	G	m	d <sub>M</sub>	Ambient	Process			max. A		max. A	
			bar	mm	mm		mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	EG	1½"	40	74	4	Rd 60 - 1/6"	25	34	+4	+4	from 0.4	8	254.5	1.4	259.5	1.7
PMP 46	EL	2"	40	84	4	Rd 70 - 1/6"	26	46	+2	+2	from 0.1	9	259.5	1.6	264.5	1.9

### Diaphragm seal RJT sleeve with groove nut

Instru- ment	Code	Pipe	Con	ical sle	eve	Groove n	ut		Dia	aphragm sea	I		Stainle steel hou		Alumini housir	
		Nominal diameter	Nominal pressure	Diameter	Sleeve height	Thread	Height	Diaphragm diameter	Temperature coefficient T <sub>K</sub> (for silicone oil		Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	D	f	G	m	d <sub>M</sub>	Ambient	Process			max. A		max. A	
			bar	mm	mm		mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	FG	1½"	40	72	6.4	2 5/16" - 1/8"	21	28	+8	+8	from 0.4	8	257	1.6	262	1.9
PMP 46	FL	2"	40	86	6.4	2 7/8" - 1/8"	22	38	+3	+4	from 0.1	9	258	1.7	263	2.0

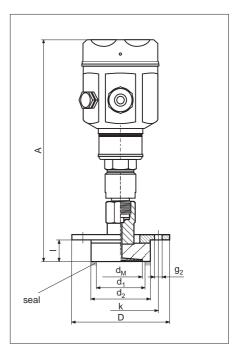
Diaphrag	m seal	ISS sle	eeve w	ith groov	e nut												
Instru- ment	Code	Pipe	Co	nical slee	ve	Groov	e nut			D	iaphragm se	al		Stainl. s housii		Alumin housi	
		Nominal diameter	Nominal pressure	Diameter	Sleeve height	Thread	Height	Across flats	Diaphragm diameter		(for silicone oil, for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	D	f	G	m	AF	d <sub>M</sub>	Ambient	Process			max. A		max. A	
			bar	mm	mm		mm	mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	GG	11/2"	40	62 AF	4	2" - 1/8"	30	62	34	+4	+4	from 0.4	8	267.5	1.4	272.5	1.7
PMP 46	GL	2"	40	77 AF	4	2 1/2" - 1/8"	30	77	45	+2	+2	from 0.1	9	267.5	1.8	272.5	2.1

### Varivent

### Conversion factors • 1 mm = 0.039 in

- 1 in = 25.4 mm
- 1 kg = 2.2 lbs
- 1 lbs = 0.45 kg
- 1 bar = 14.5 psi 1 psi = 0.069 bar

### **DRD Flange**

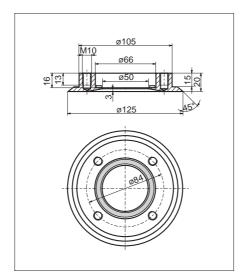


### **Process connection**

- Wetted parts of diaphragm seal:
  1.4435 (AISI 316L)
- Standard surface roughness of parts in contact with the medium Ra ≤ 0.8 µm. Reduced surface roughness on request.

### Diaphragm seal Varivent Type N and DRD

Diapinag			۰۰ ۲	•														
Instru- ment	Code		Ne	ck/Flan	ige		-	Bolt hol	es		D	iaphragm se	eal		Stainle steel hou		Alumini housir	
		Nominal pressure	Nominal pres Extension len Extension diameter Internal diam			Diameter	Number	Diameter	Pitch diameter	Diaphragm diameter	peratu fficient	n <u>ss</u> 🖂	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		PN	ı	d <sub>2</sub>	d <sub>1</sub>	D		g <sub>2</sub>	k	d <sub>M</sub>	Ambient	Process			max. A		max. A	
		bar	mm	mm	mm	mm		mm	mm	mm	mbar/10K	mbar/10K	bar	mbar	mm	kg	mm	kg
PMP 46	LL	40				68	-	-	-	46	+2	+2	from 0.1	11	235.5	1.3	252.5	1.6
PMP 46	KL	40	17	65	50	105	4	10.5	84	46	+2	+2	from 0.1	11	239.5	1.6	258.5	1.9



### **Welding Flange**

Endress+Hauser offers a welding flange with PTFE flat packing for the flush-mounted installation of the DRD flange (version KL).

Material: 1.4435 (AISI 316L) Order No.: 52002041 only PTFE flat seal: Order No.: 91783-0000

## Product Structure PMP 48

#### Cerabar M PMP 48

```
Certificates
            R Standard
               ATEX II 1/2 G, EEx ia IIC T6
            G
               ATEX II 2 G, EEx ia IIC T6
               ATEX II 3 G, EEx nA II T5
               ATEX II 1/2 D, EEx ia IIC T6
               ATEX II 1/3 D (non-Ex power supply)
               CSA General Purpose
               CSA IS (suitable for Div. 2) Cl. I, II, III, Div. 1, Groups A...G
CSA Cl. I, Div. 2, Groups A...D, Cl. II, III, Div. 1, Groups E...G
               FM IS (non-incendive) Cl. I, II, III, Div. 1, Groups A...G
               FM DIP, Cl. II, III, Div. 1, Groups E...G
               TIIS Ex ia IIC T6
               Housing
               Stainless steel 1.4404 (AISI 316L)
                                                                         Aluminium
               E1 Cable gland M 20x1.5
                                                                         E2
                                                                              Cable gland M 20x1.5
               G1 Cable entry G ½
                                                                              Cable entry G ½
                                                                         G2
                                                                              Cable entry ½ NPT
                    Cable entry ½ NPT
                                                                         C2
               C1
                    Harting plug (Han7D)
                                                                              Harting plug (Han7D)
               H1
                                                                         H2
                    Plua M 12x1
                                                                         12
                                                                              Plua M 12x1
               11
                                                                         K2 5 m cable (with pressure compensation)
               K1 5 m cable (with pressure compensation)
                     Metal Sensor: Nominal Value (Maximum Overload)
                     Gauge pressure
                     3H 0...1 bar
                                        (4 bar)
                                                             100 kPa
                                                                        (400 kPa)
                                                                                              15 psig
                                                                                                         (60 psig)
                     3M 0...4 bar
                                                             400 kPa
                                                                         (1.6 MPa)
                                                                                                         (240 psig)
                                        (16 bar)
                                                                                             60 psig
                     3P 0...10 bar
                                        (40 bar)
                                                             1 MPa
                                                                        (4 MPa)
                                                                                              150 psig
                                                                                                        (600 psig)
                     3S 0...40 bar
                                        (160 bar)
                                                             4 MPa
                                                                        (16 MPa)
                                                                                             600 psig
                                                                                                        (2400 psig)
                     3U 0...100 bar
                                        (400 bar)
                                                             10 MPa
                                                                        (40 MPa)
                                                                                              1500 psig (6000 psig)
                     3Z 0...400 bar
                                                             40 MPa
                                                                         (60 MPa)
                                                                                             6000 psig (9000 psig)
                                        (600 bar)
                     Absolute pressure
                     4H 0...1 bar
                                                             100 kPa
                                                                        (400 kPa)
                                                                                                         (60 psig)
                                        (4 bar)
                                                                                              15 psia
                                                             400 kPa
                                                                        (1.6 MPa)
                                                                                             60 psia
                                                                                                         (240 psig)
                     4M 0...4 bar
                                        (16 bar)
                                                             1 MPa
                                                                         (4 MPa)
                     4P 0...10 bar
                                        (40 bar)
                                                                                             150 psia
                                                                                                        (600 psia)
                     4S 0...40 bar
                                                             4 MPa
                                                                        (16 MPa)
                                        (160 bar)
                                                                                             600 psia
                                                                                                         (2400 psig)
                     4U 0...100 bar
                                                             10 MPa
                                                                        (40 MPa)
                                        (400 bar)
                                                                                             1500 psia (6000 psig)
                     4Z 0...400 bar
                                                                         (60 MPa)
                                                                                             6000 psia (9000 psig)
                                        (600 bar)
                                                             40 MPa
                     Negative gauge pressure
                                                             -100...100 kPa (400 kPa)
                     7H -1...+1 bar
                                        (4 bar)
                                                                                             -15...15 psig (60 psig)
                                                             -100...400 kPa (1.6 MPa)
                     7M -1...+4 bar
                                        (16 bar)
                                                                                             -15...60 psig (240 psig)
                     7P -1...+10 bar (40 bar)
                                                             -0.1...1 MPa (4 MPa)
                                                                                             -15...150 psig (600 psig)
                        Calibration and Technical Units
                         1 Calibrated nominal value mbar/bar
                         2
                            Calibrated nominal value kPa/MPa
                         3 Calibrated nominal value mm H<sub>2</sub>O/m H<sub>2</sub>O
                         4 Calibrated nominal value inch H<sub>2</sub>O
                         5 Calibrated nominal value kgf/cm<sup>2</sup>
                         6 Calibrated nominal value psi
                         B Calibrated from ... to ... technical unit ... (bar, kPa, psi ...)
                         9 Others
                            Electronics, Display
                               Analogue 4...20 mA, without display
                                                                                 C Analogue 4...20 mA, with analogue display
                               HART 4...20 mA, without display
                                                                                  J HART 4...20 mA, with digital display
                               PROFIBUS-PA, without display
                                                                                  R PROFIBUS-PA, with digital display
                                Accessories/Certification
                                     Bracket for pipe and wall mounting
                               С
                                     3.1.B Inspection certificate for all parts in contact with the medium made of 1.4435 (AISI 316L)
                                     Others
                                     Code for Process Connection see Page 26
                                         Filling Fluid in Diaphragm Seal and Coupling to Cerabar M
                                         Notes on Code H, F, J: Capillary > 1 m with diaphragm seals from DN 50 or 2" only
                                         A Silicone oil, direct coupling
                                                                                                     Κ
                                                                                                          1 m (3.28 ft) capillary tubing with high-temperature oil
                                         D Vegetable oil, direct coupling
                                                                                                          ...m capillary tubing with high-temperature oil
                                                                                                     Н
                                                                                                           ...m capillary tubing with vegetable oil
                                           Glycerine, direct coupling
                                         G High-temperature oil, with temperature spacer 100 mm J
                                                                                                           ...m capillary tubing with silicone oil
                                         N Fluorolube, grease-free for oxygen service, direct coupling
                                              Material of Diaphragm
                                              Note: Flanges with extension as well as threaded boss in 1.4435 (AISI 316L) available only
                                                 1.4435 (AISI 316L)
                                                                                                           PTFE film 0.09 mm on 1.4435 (not for vacuum)
                                                 Hastelloy C 276
                                                                                                           PTFE film 0.25 mm on 1.4435 (not for vacuum)
                                              5
                                                 Tantalum
                                                 Others
                           *
PMP 48
                                                    Product designation
```

### **Product Structure Process Connections PMP 48**

## Process Connection Material 1.4435 (AISI 316L)

### Threaded boss

- AF G 1, DIN ISO 228/1
- AG G 11/2, DIN ISO 228/1
- AR G 2, DIN ISO 228/1
- 1 NPT, ANSI B 1.201
- BG 1½ NPT, ANSI B 1.201
- BR 2 NPT, ANSI B 1.201
- CA Separator with G 1/2, EN 837, Form 6kt
- DA Separator with ½ NPT, ANSI B 1.201

### Flanges, dimensions to DIN 2501

- EB DN 25", PN 10/40 EC DN 25", PN 64/160 ED DN 25", PN 250 EF DN 25, PN 400

- EK DN 50, PN 10/40
- EM DN 50, PN 64
- EN DN 50, PN 100/160
- EP DN 50, PN 250
- ER DN 50, PN 400
- EU DN 80, PN 10/40

### Flanges with extended diaphragm, dimensions to DIN 2501

- FK DN 50, PN 10/40, extended diaphragm 50 mm
- FU DN 80, PN 10/40, extended diaphragm 50 mm
- DN 50, PN 10/40, extended diaphragm 100 mm
- GU DN 80, PN 10/40, extended diaphragm 100 mm JK DN 50, PN 10/40, extended diaphragm 200 mm
- JU DN 80, PN 10/40, extended diaphragm 200 mm

### Flanges, dimensions to ANSI B 16.5 with raised face form RF

- KB 1", 150 lbs

- KC 1", 300 lbs KC 1", 300 lbs KD 1", 400/600 lbs KE 1", 900/1500 lbs KF 1", 2500 lbs
- KJ 2", 150 lbs KK 2", 300 lbs

- KL 2", 400/600 lbs KM 2", 900/1500 lbs KN 2", 2500 lbs
- KU 3", 150 lbs
- KV 3", 300 lbs KW 4", 150 lbs
- KX 4", 300 lbs

### Flanges with extended diaphragm, dimensions to ANSI B 16.5

- LJ 2", 150 lbs, extended diaphragm 2" LU 3", 150 lbs, extended diaphragm 2"
- LW 4", 150 lbs, extended diaphragm 2"
  MJ 2", 150 lbs, extended diaphragm 4"
  MU 3", 150 lbs, extended diaphragm 4"
- MW 4", 150 lbs, extended diaphragm 4" NJ 2", 150 lbs, extended diaphragm 6"
- NU 3", 150 lbs, extended diaphragm 6" NW 4", 150 lbs, extended diaphragm 6"

### YY Others



Code for process connection

### **G** Threaded Boss

### **NPT Threaded Boss**

- Conversion factors

  1 mm = 0.039 in

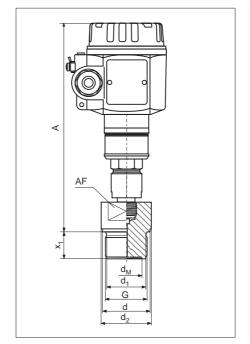
  in = 25.4 mm

  1 kg = 2.2 lbs

  lbs = 0.45 kg

  1 bar = 14.5 psi

  psi = 0.069 bar



AF  $d_{M}$ 

### Process connection • Wetted parts of

diaphragm seal: 1.4435 (AISI 316L)

### Threaded boss G and NPT

Instru- ment	Code			Thread	led bos	ss				Di	aphragm s	eal		Stainless housir		Alumini housii	
		Threaded boss	Nominal pressure	Diameter	Diameter	Diameter	Thread length	Across flats	Diaphragm diameter	Temperature coefficient T <sub>K</sub> (for silicone oil	other oils	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
			PN	d <sub>1</sub>	d	d <sub>2</sub>	× <sub>1</sub>	AF	d <sub>M</sub>	Ambient	Process			max. A		max. A	
			bar	mm	mm	mm	mm	mm	mm	mbar,	/10K	bar	mbar	mm	kg	mm	kg
PMP 48	AF	G 1	400	29	39	39	21	41	28	+6	+6	from 1.0	11	231.5	1.2	236.5	1.5
PMP 48	AG	G 1½	400	44	55	58	30	41	38	+2	+4	from 0.4	11	232.5	1.9	237.5	2.2
PMP 48	AR	G 2	400	56	68	78	30	60	46	+1	+2	from 0.1	11	237.5	2.9	242.5	3.2
PMP 48	BF	1 NPT	400	-	-	-	23	41	23	+9	+9	from 1.0	11	235.5	1.5	240.5	1.8
PMP 48	BG	1½ NPT	400	-	-	52	30	46	32	+5	+5	from 0.4	11	233.5	1.9	238.5	2.2
PMP 48	BR	2 NPT	400	-	-	78	30	65	36	+3	+4	from 0.4	11	233.5	2.8	238.5	3.1

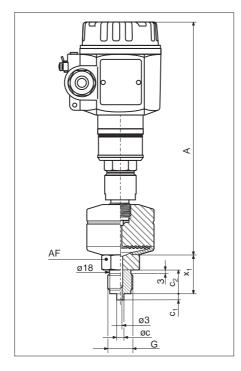
## 

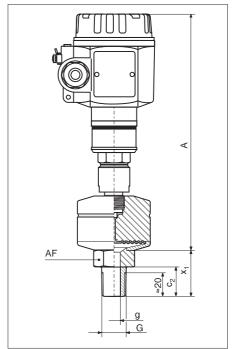
## Separator with $\frac{1}{2}$ NPT, ANSI B 1.20.2

### Conversion factors

- 1 mm = 0.039 in 1 in = 25.4 mm

- 1 lin = 25.4 mm
  1 kg = 2.2 lbs
  1 lbs = 0.45 kg
  1 bar = 14.5 psi
  1 psi = 0.069 bar





• Wetted parts of diaphragm seal: 1.4435 (AISI 316L)

### Separator G and NPT

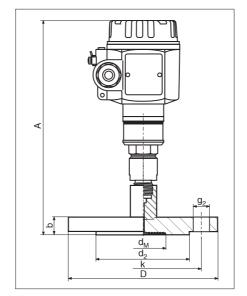
Separato	i G all	UNFI															
Instru- ment	Code			Thi	readed	boss					Diaphragr	n seal		Stainless housir		Alumini housii	
		Threaded boss					Height	Diameter	Across flats	mper officie	for other oils, see page 12)	Recommended minimum measuring range	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
			PN	С	c <sub>1</sub>	C2	× <sub>1</sub>	g	AF	Ambient	Process			max. A		max. A	
			bar	mm	mm	mm	mm	mm	mm	mbar	/10K	bar	mbar	mm	kg	mm	kg
PMP 48	CA	G ½								+1	+2	ab 0,1	7	218.5	1.2	218.5	1.5
PMP 48	DA	½ NPT	160	-	-	25	39	11.4	22	+1	+2	ab 0,1	7	237.5	1.2	237.5	1.5

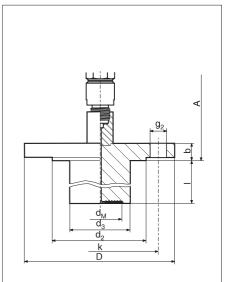
### **DIN Flange**

### **DIN Flange with Extension**

### Conversion factors

- 1 mm = 0.039 in
- 1 min = 0.039 m 1 in = 25.4 mm 1 kg = 2.2 lbs 1 lbs = 0.45 kg 1 bar = 14.5 psi 1 psi = 0.069 bar





### Flange

- Stainless steel 1.4435 (AISI 316L)
   Wetted diaphragm see Product Structure

### Diaphragm seal: Flanges, dimensions to DIN 2501, with raised face Form D to DIN 2526

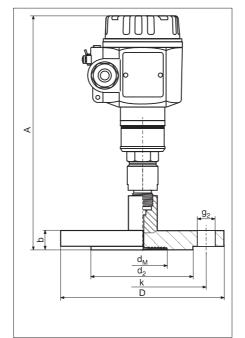
Instru- ment	Code			F	lange				E	Bolt ho	les		Diaphra	agm seal		Stainle steel ho		Alumir housi	
		Nominal diameter	Nominal pressure	Extended flange length	Diameter of extended flange	Diameter	Thickness	Raised face	Number	Diameter	Pitch diameter	Diaphragm diameter	Temperature coefficient T <sub>K</sub>	for other oils, see page 12)	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	I	d <sub>3</sub>	D	b	d <sub>2</sub>		92	k	d <sub>M</sub>	Ambient	Process		max. A		max. A	
			bar	mm	mm	mm	mm	mm		mm	mm	mm	mbar	/10K	mbar	mm	kg	mm	kg
PMP 48	EB	25	10/40	-	-	115	18	68	4	14	85	28	+8	+8	11	228	2.8	233	3.1
PMP 48	EC	25	64/160	-	-	140	24	68	4	18	100	28	+8	+8	11	234	4.4	239	4.7
PMP 48	ED	25	250	-	-	150	28	68	4	22	105	28	+8	+8	11	238	5.1	243	5.4
PMP 48	EF	25	400	-	-	180	38	68	4	26	130	28	+8	+8	11	248	7.8	253	8.1
PMP 48	EK	50	10/40	-	-	165	20	102	4	18	125	46	+1	+2	10	255	3.3	260	3.6
PMP 48	EM	50	64	-	-	180	20	102	4	22	135	46	+1	+2	11	261	5.9	266	5.9
PMP 48	EN	50	100/160	-		195	20	102	4	26	145	46	+1	+2	11	265	16.5	270	16.8
PMP 48	EP	50	250	_	-	200	20	102	8	26	150	46	+1	+2	11	273	2.5	278	2.8
PMP 48	ER	50	400	_	-	235	52	102	8	30	180	52	+1	+2	11	287	9.5	292	9.8
PMP 48	FK	50	10/40	50	48.3	165	20	102	4	18	125	46	+1	+2	15	255	4.1	260	4.4
PMP 48	GK	50	10/40	100	48.3	165	20	102	4	18	125	46	+1	+2	20	255	7.7	260	8.0
PMP 48	JK	50	10/40	200	48.3	165	20	102	4	18	125	46	+1	+2	30	255	3.3	260	3.6
PMP 48	EU	80	10/40	-	-	200	24	138	8	18	160	70	+1	+2	11	259	5.8	264	6.1
PMP 48	FU	80	10/40	50	76.5	200	24	138	8	18	160	70	+1	+2	16	259	5.8	264	6.1
PMP 48	GU	80	10/40	100	76.5	200	24	138	8	18	160	70	+1	+3	21	259	4.1	264	4.4
PMP 48	JU	80	10/40	200	76.5	200	24	138	8	18	160	70	+1	+3	31	259	7.7	264	8.0

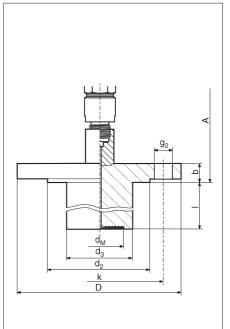
### **ANSI Flange**

### **ANSI Flange with Extension**

### Conversion factors

- 1 mm = 0.039 in 1 in = 25.4 mm 1 kg = 2.2 lbs 1 lbs = 0.45 kg 1 bar = 14.5 psi 1 psi = 0.069 bar





- Flange
   Stainless steel 1.4435
  (AISI 316L)
- Wetted diaphragm see Product Structure

### Diaphragm seal: Flanges, dimensions to ANSI B 16.5, with raised face form RF

Instru- ment	Code			FI	ange					Bolt hol	es		Diaphra	igm seal		Stainl.		Alumii hous	
		Nominal diameter	Nominal pressure	Extended flange length	Diameter of extended flange	Diameter	Thickness	Raised face	Number	Diameter	Pitch diameter	Diaphragm diameter	Temperature coefficient T <sub>K</sub>	for other oils, see page 12)	Max. effects of mounting position (see page 10)	Height of Cerabar M	Total weight	Height of Cerabar M	Total weight
		DN	PN	I	d <sub>3</sub>	D	b	d <sub>2</sub>		92	k	d <sub>M</sub>	Ambient	Process		max. A		max. A	
			lb/sq.in		inch	inch	inch	inch		inch	inch	inch	mba	r/10K	mbar	mm	kg	mm	kg
PMP 48	KB	1"	150	-	-	4.25	0.56	2.00	4	0.62	3.12	1.10	+8	+8	10	223.5	2.3	228.5	2.6
PMP 48	KC	1"	300	_	-	4.88	0.69	2.00	4	0.75	3.50	1.10	+8	+8	10	227	2.5	232	2.8
PMP 48	KD	1"	400/600	_	-	4.88	0.93	2.00	4	0.75	3.50	1.10	+8	+8	10	233.5	3.0	238.5	3.3
PMP 48	KE	1"	900/1500	_	-	1.32	1.36	2.00	4	1.00	4.00	1.10	+8	+8	10	244.5	4.8	249.5	5.1
PMP 48	KF	1"	2500	_	-	6.25	1.62	2.00	4	1.00	4.25	1.10	+8	+8	10	251	6.8	256	7.1
PMP 48	KJ	2"	150	_	-	6.00	0.75	3.62	4	0.75	4.75	2.03	+3	+1	10	254.5	3.3	259.5	3.6
PMP 48	LJ	2"	150	2"	48.3	6.00	0.75	3.62	4	0.75	4.75	1.77	+1	+2	15	254.5	4.5	259.5	4.8
PMP 48	MJ	2"	150	4"	48.3	6.00	0.75	3.62	4	0.75	4.75	1.77	+1	+2	20	254.5	4.9	259.5	5.2
PMP 48	NJ	2"	150	6"	48.3	6.00	0.75	3.62	4	0.75	4.75	1.77	+1	+2	25	254.5	5.2	259.5	5.5
PMP 48	KK	2"	300	-	-	6.50	0.88	3.62	8	0.75	5.00	2.03	+1	+2	10	257.5	4.1	262.5	4.4
PMP 48	KL	2"	400/600	_	-	6.50	1.00	3.62	8	0.75	5.00	2.03	+1	+2	10	267	5.1	272	5.4
PMP 48	KM	2"	900/1500	_	-	8.50	1.50	3.62	8	1.00	6.50	2.03	+1	+2	10	280	11.0	285	11.3
PMP 48	KN	2"	2500	-	-	9.25	2.00	3.62	8	1.12	6.75	2.03	+1	+2	10	295	16.5	300	16.8
PMP 48	KU	3"	150	-	-	7.50	0.94	5.00	4	0.75	6.00	3.14	+1	+2	11	254.5	5.8	259.5	6.1
PMP 48	LU	3"	150	2"	76	7.50	0.94	5.00	4	0.75	6.00	2.83	+1	+2	16	254.5	6.9	259.5	7.2
PMP 48	MU	3"	150	4"	76	7.50	0.94	5.00	4	0.75	6.00	2.83	+1	+3	21	254.5	7.5	259.5	7.8
PMP 48	NU	3"	150	6"	76	7.50	0.94	5.00	4	0.75	6.00	2.83	+1	+3	23	254.5	7.8	259.5	8.1
PMP 48	PU	3"	150	8"	76	7.50	0.94	5.00	4	0.75	6.00	2.83	+1	+3	31	254.5	8.3	259.5	8.6
PMP 48	KV	3"	300	-	-	8.25	1.12	5.00	8	0.88	6.62	3.14	+1	+2	11	259	7.7	264	8.0
PMP 48	MV	3"	300	4"	76	8.25	1.12	5.00	8	0.88	6.62	2.83	+1	+2	16	259	7.5	264	7,8
PMP 48	PV	3"	300	8"	76	8.25	1.12	5.00	8	0.88	6.62	2.83	+1	+3	26	259	8.3	264	8.6
PMP 48	KW	4"	150	-	-	9.00	0.94	6.19	8	0.75	7.50	3.14	+1	+2	11	259	7.9	264	8.2
PMP 48	LW	4"	150	2"	94	9.00	0.94	6.19	8	0.75	7.50	3.50	+1	+2	16	254.5	9.0	259.5	9.3
PMP 48	MW	4"	150	4"	94	9.00	0.94	6.19	8	0.75	7.50	3.50	+1	+3	21	254.5	9.6	259.5	9.9
PMP 48	NW	4"	150	6"	94	9.00	0.94	6.19	8	0.75	7.50	3.50	+1	+3	26	254.5	9.9	259.5	10.2
PMP 48	KX	4"	300	_	-	10.00	1.25	6.19	8	0.88	7.88	3.14	+1	+2	12	262.5	12.4	267.5	12.7

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